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## CHAIRMAN'S GREETING

## 董事长致辞

Hai men is an ancient city with rich heritage. Born in this historical place, Webest Interlining(Nan Tong)Co., Ltd. has achieved great success after almost twenty years' efforts. The constant pursuit for good quality and adaptation to the changing market has turned itself into a national famous brand.

Quality is the lifeline of an enterprise whose future lies in the staff with strong commitment. In these years, we have developed a unique corporate culture integrating honesty, consideration, harmony, consolidation, and devotion. Webest management and staff try to become more competitive and professional through hard work and innovation.

On behalf of them, I would like to take this opportunity to thank customers and friends from all walks of life for your kind support. We will stick to our motto of honesty and excellence and work even more closely with you for greater success!

素有江海门户之称的海门，钟灵毓秀。维柏思特衬布（南通）有限公司从这块人杰地灵、商贾云集的热土上起步。近二十年的光阴荏苒，WEBEST人以中华民族顽强坚定之传统品质，融开放创新之现代精髓，立志以振兴国家经济产业为己任，不断挑战市场风云变幻，奋身投入到争创民族品牌的行列。

企业的生命在于质量，企业的活力在于人才，企业的希望在于信誉。一直以来，本着“诚信 爱心 和谐 团结 奉献”的经营理念，WEBEST人精诚、创新、谦逊、勤奋，在全球市场一体化过程中，锐意开拓，全力拼搏。

借此，谨代表WEBEST全体同仁向关心和支持WEBEST的朋友致以衷心的感谢，并矢志不渝地诚信守诺，与您紧密合作，为振兴国家经济发展作出积极贡献，无愧于时代赋予我们的使命！

## CORE VALUES

## 企业核心理念

A better future through scientific innovation, improved quality and service, power of consolidation and greater commitment to society.

科技孵化梦想 创新成就未来 品质孕育财富 服务缔造辉煌 团结凝聚力量 倾心回报社会





ABOUT US  
**企业简介**

Established in 1998, Webest is a reputed group of interlinings. After almost twenty years' development, it now consists of Webest Interlining(Nan Tong)Co., Ltd., Webest(Hong Kong) Co., Ltd., Zi Lang Interlining(Nan Tong) Co., Ltd., Hu Zhou Zi Lang Interlining Co., Ltd., Shanghai Brandhome Garment Accessory Co., Ltd., combining manufacturing, research, and distribution. Using the best materials, it produces on the most advanced double dot facilities quality interlinings for different kinds of fabrics including cotton, wool, linen, silk and polyester in line with international standards.

Geared to the changing market and tailored to customer request, Webest staff is keen on innovation and researching. Webest produces the best interlining and garment supplies for customers from home and abroad.

Since birth, Webest has created a corporate culture of honesty and excellence. It has achieved great results and become a modern group of high standards and great diversity.

Aiming at a first class and comprehensive group, Webest will stick to its motto of honesty and excellence and strive for an even better future.

Outstanding staff, outstanding products, and outstanding service, all at Webest!

维柏思特企业始创于1998年，旗下现管理经营维柏思特衬布（南通）有限公司、维柏思特（香港）有限公司、紫琅衬布（南通）有限公司、湖州紫琅衬布有限公司、上海邦汉服装辅料有限公司等多家公司，是一家集专业生产、研发、营销于一体的现代型企业。企业引进当今国内外最先进的双点涂层生产线和最科学的生产工艺流程，采购最好的原材料，生产各种能与棉、毛、麻、丝、化纤等厚薄型织物及彩色面料匹配的有纺、无纺衬布，产品功能均已达到国内外最新产品标准。

积极研究市场的需求变化，研发与面料相匹配的产品，保持和市场需求同步，与供应企业密切合作，确保产品质量的稳定性和适应性，满足了国内外中高端客户的不同产品需求。

自企业成立以来，恪守“诚信为本、追求卓越”的企业精神，推行“高起点、高标准、多元化”的发展思路，历经多年现代企业制度的不懈推行，取得了长足的发展。

立足过去，展望未来，本着“做一流企业，创四方信誉”的企业宗旨，维柏思特力争成为质量一流、服务完善的多元化的综合型现代企业。

维柏思特企业愿意以优秀的员工、优质的产品、优良的服务与您共创美好的未来！



## ORGANIZATION

## 企业架构

## Webest Interlining(Nan Tong)Co., Ltd.

Webest Interlining was developed to meet the changing need of market. It has become a top-notch brand and made the company more competitive in the market.

## 维柏思特衬布（南通）有限公司

顺应市场发展，维柏思特衬布从诞生到成熟，逐步成为衬布行业不可缺少的一线品牌之一。在高端品牌衬布市场内占据了有利的位置，为企业未来在激烈的市场竞争环境中保持优势奠定了基础。

## Zi Lang Textile

Zi Lang Textile, established in 2004, supports in the hardware to development of new products. Meanwhile, it guarantees the stability of interlining's quality from the first step of fabric, and therefore, the cost of customers are decreased reasonably.

## 紫琅纺织

于2004年成立的紫琅纺织，为企业新品的研发提供了硬件上的支持，同时也能在基布开始就能保证衬布高品质的稳定性，并能为客户合理降低成本。

## Webest(Hong Kong) Co., Ltd.

Established in 2008, it focuses on the international market and tries to make Webest an international brand of interlining.

## 维柏思特（香港）有限公司

2008年在香港成立，致力于开发国际大中型客户，时刻关注国际市场动态，确立了维柏思特产品在众多国际衬布品牌中不可或缺的地位。

## Zi Lang Interlining(Nan Tong) Co., Ltd.

Established in 1998, focused on high grade woven and non-woven interlinings for men and women's garments, ZiLang Interlining enjoys fine reputation in the market. It has won many different niches in the market with quality product and good service.

## 紫琅衬布（南通）有限公司

于1998年成立的南通紫琅衬布专注于生产高档有纺、无纺男装、女装衬布，以高质量及服务取得了市场的认同。随着新世纪的到来，企业在努力发展壮大时，着重加强企业的品牌建设，树立了企业与产品的良好的品牌形象。

## Hu Zhou Zi Lang Interlining Co., Ltd.

Established in 2000, Hu Zhou Zi Lang Interlining focuses on manufacturing 100% cotton and PC top fuses, waist interlinings and water soluble interlinings. By integrative production process of texturing, weaving, preliminary finishing and coating, it manufactures knit circulars. It serves to the worldwide garment industry with its definite market position.

## 湖州紫琅衬布有限公司

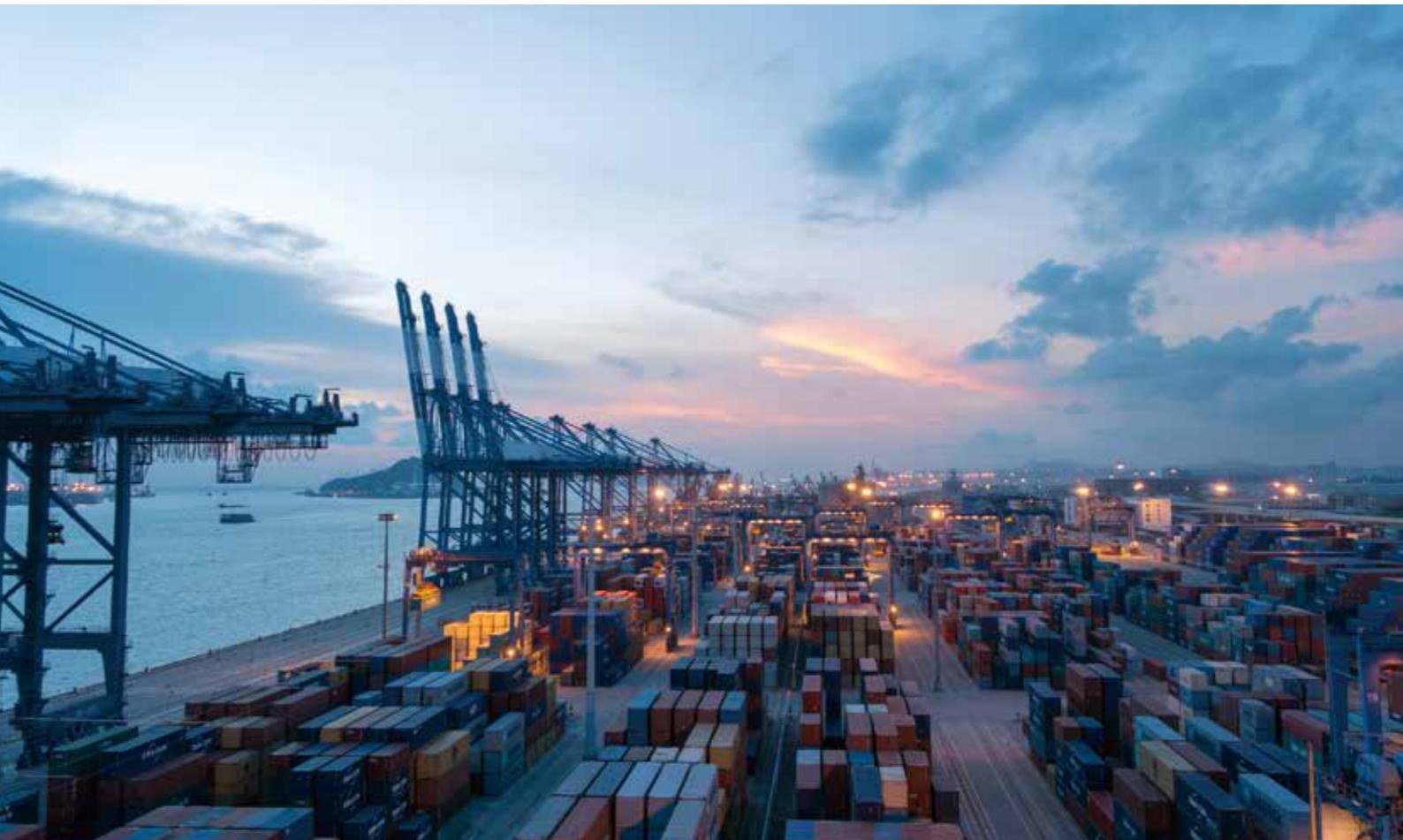
于2000年成立的湖州紫琅衬布专注于生产全棉、涤棉的：领衬、腰衬、水溶衬。以加弹、织造、前整理、涂层一体化生产四面弹。企业以其明确的市场定位服务于全球服装行业。

## Shanghai Brandhome Garment Accessory Co., Ltd.

Established in 2006, Banghan Garment Supply(Shanghai) Co., Ltd. provides quality products for both domestic and foreign enterprises of garment. Located in Shanghai, its products are distributed all over the world.

## 上海邦汉服装辅料有限公司

顺应市场需求，于2006年成立的邦汉辅料满足了国内外大中型服装企业的辅料需求。公司设立于亚洲经济最为活跃的上海市，产品远销欧美及东南亚地区。



## LOCATION

## 交通优势

Since the remodeling in 1995, Haimen has taken on a new look. Overlooking the Yellow Sea to its east and the Jiangnan Plain to its north, Haimen borders Nantong city to the west and faces Shanghai across the Yangtze River, enjoying ease access through airway, highway and waterway. It is 2-hour ride to Hongqiao and Pudong International Airport, and only 30-minute ride to Nantong Airport. On the north bank of the Yangtze River, Haimen Harbor can reach major ports in Asia and Europe through container cargo ship.

企业所在地海门市素有江海门户之称。位于长江和沿海两大开放带的交汇点上，东临黄海，南依长江，是中国黄金水道与黄金海岸“T”字型的结合点，与国际大都市上海隔江相望，西靠沿海开放城市南通，北连广袤的江海平原。海门区位优越，交通便捷。自海门出发往上海虹桥，浦东国际机场只需2-2.5小时，乘飞机可达世界各地。海门是苏北地区距离国际大都市上海最近的城市；距离南通机场只需三十分钟，可达国内主要城市；货物运输通过国际集装箱码头可发往亚洲各大港口和西欧等地。



WE ARE WEBEST

## SERVICE & STAFF MANAGEMENT

### 服务理念|人才管理



To distinguish ourselves through unusual vision, understanding, and integrity.  
以思维缔造非凡视野，以理解缔造人生境界，以仁义缔造高尚品格！

## SERVICE

### 我们的服务

As a private enterprise, Webest is closely linked to our suppliers and customers. Good cooperation with them for mutual benefits is essential to our growth. Webest understands this well and promises to treat them with honesty and sincerity.

作为一家拥有多元化产业的民营企业，WEBEST人深知21世纪是服务制胜的世纪。我们始终倾心服务客户，全情回报社会。与客户相伴，与社会为伍，铸就了WEBEST企业茁壮成长的年轮。“让您无时无处都能感受到我们的诚信”是WEBEST企业亘古不变的追求。

## STAFF MANAGEMENT

### 人才管理

Effective organization can make an enterprise more creative and powerful. Its staff will become committed and dedicated to development with greater productivity and better results. Webest promises good chances and benefits for all staff and tries to make the group stronger with constant efforts and reforms for improved efficiency and competitiveness.

The success of a company derives from the people. Webest offers the best conditions to draw talents from all walks of life and let them grow and prosper here.

一个有效的企业组织架构能使员工不辞劳苦，精诚团结，忠于职守，敬业向上，使企业更富有生命力和创造力，提高企业的工作效率，进而创造出惊人的业绩和成果。WEBEST企业本着精干机构、效率至上的原则构造企业框架，最大限度体现企业内部凝聚力，为员工提供发展空间和机遇。

WEBEST的成功，源自于优秀的人才。以人为本，惟才是用的用人法则将始终伴随WEBEST的发展之路。



## PRODUCTS

## 产品



## Business Series 商务系列

Combined quality water-jet stretch fabric with functional hot-melt adhesives, this series has good fusing function. It is washable, good shaped and wide in adaptability and press condition. Suitable for medium and thick fabric, applied to main body interlining for men and women's uniforms, suits, casual wears and autumn/winter garments.

该系列产品选用优质的喷水弹力布和性能优良的热熔胶的结合，使其具有优良的粘合性能，耐洗性能，保型性能。该系列衬布适应性能广泛，压烫条件宽。适用于各类中厚型面料及各种男女制服、西装、休闲时装、秋冬装的大身等。



## Coating Series 涂层系列

Combined quality fabric with special functional hot-melt adhesives, this series has excellent fusing function, washable and good shaped. Applied to fabrics which are treated with coating and difficult to be fused.

该系列产品选用优质基布和性能特殊的热熔胶的结合，使其具有优异的粘合性能，耐洗性能，保型性能。适用于多种经涂层处理的难粘合面料。



## Invisible Series 隐形系列

A combination of soft fabric with double point adhesive coating makes this soft and meticulous woven interlining. The perfect fusing effect with very thin fabrics is guaranteed. Suitable for thin and light women's dress and tops, applied to light front interlining.

该系列产品选用柔软底布与双点上胶的完美结合，成就了这一细致和柔软的机织衬，保证了其和超薄面料的结合，具有完美的粘合效果。适用于易渗胶的轻薄类女装，女上衣，也适用于轻盈的前身衬。



## Casual Top fuse, Waist Interlining 休闲领衬、腰衬系列

With special big and small adhesive points, this series has stiff hard handle and forms good shape after fusing with fabric. Applied to top fuse and trousers waist for men and women's casual wears.

该系列产品手感较硬挺，选用特殊胶点大小，使衬布与面料结合后有很好的保型性。适用于各类男女休闲服装的衣领、裤腰等部位。



## Low-temperature Series 低温系列

Combined quality fabric with special functional adhesives, this series has excellent fusing effect. It is washable, good shaped and adapted widely. Low-temperature press guarantees style of fabric. Applied to men and women's leather garments which need low-temperature fusing.

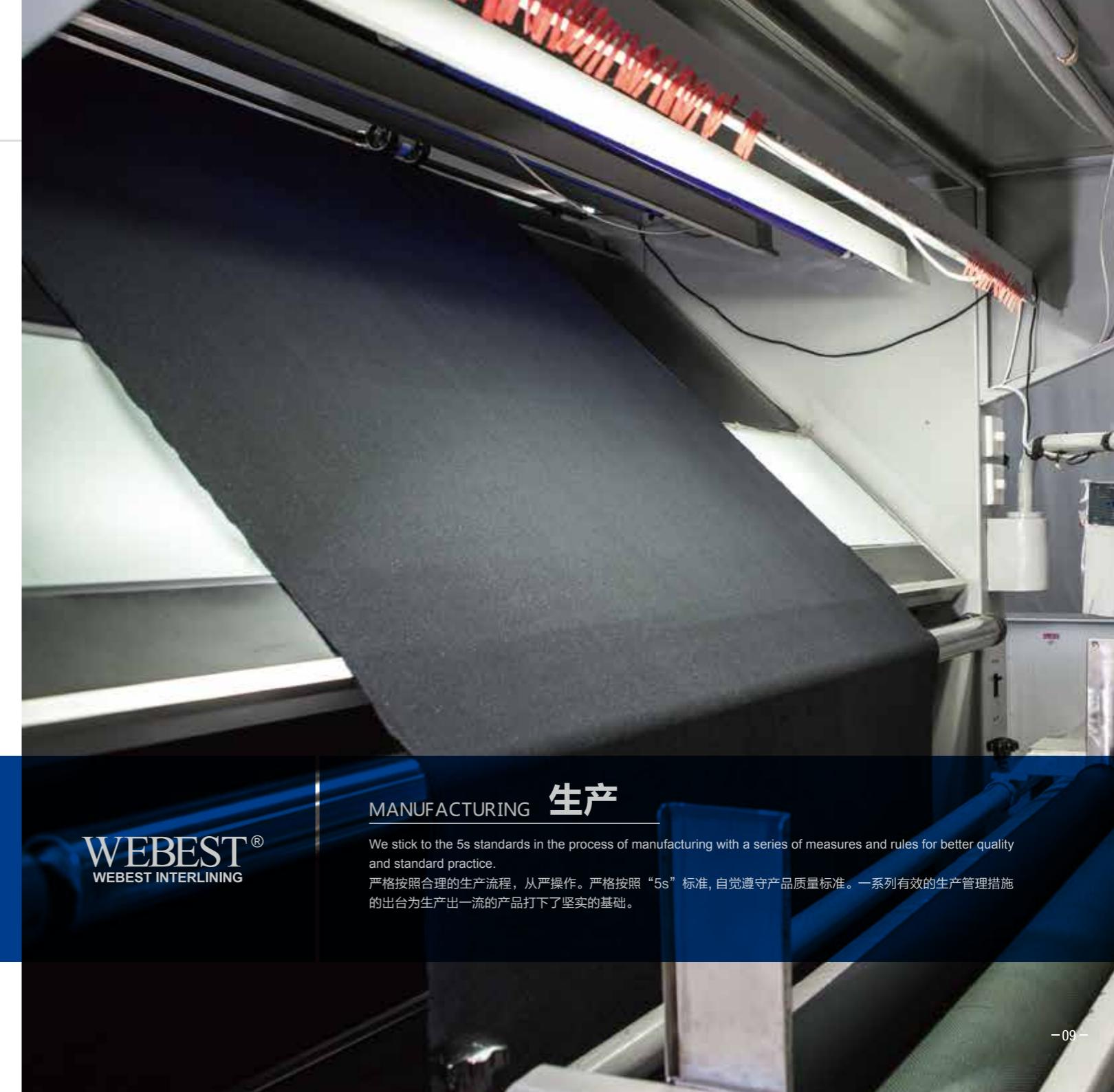
该系列产品选用优质底布和特殊性能的热熔胶的结合，使其具有优异的粘合效果，耐洗性能，保型性能。该系列衬布适应性能广泛，低压烫温度保证面料风格。适用于各类皮革等需低温粘合的男女服装。



## High Stretch Series 高弹系列

Combined quality fabric with functional hot-melt adhesives, this series has good fusing function. It is washable, stretch, soft with good handle and comfortability. Applied to knitting and stretch fabric.

该系列产品选用优质底布和性能优良的热熔胶的结合，使其具有较好的粘合性能，耐洗性能，高弹性，且柔软，手感好，舒适度非常高。适合于多种针织类以及有弹性的面料。



## MANUFACTURING 生产

We stick to the 5s standards in the process of manufacturing with a series of measures and rules for better quality and standard practice.

严格按照合理的生产流程，从严操作。严格按照“5s”标准，自觉遵守产品质量标准。一系列有效的生产管理措施的出台为生产出一流的产品打下了坚实的基础。



# We are WeBest



## QUALITY CONTROL

### 质量管理

Webest has set up a complete system of management and practiced strict control over product quality. We are committed to the long-term interests of our customers. We will never stop the pursuit for better quality and technology for sustainable development.

Oeko-Tex Standard100 certified enterprise

ISO114001 certified for environment protection

ISO9001 certified for management

SGS Standard certified enterprise

Participating in drafting multiple national and industry standards

Top 10 in lining cloth industry China

Best service of the garment accessories industry

Users selected ten best-known brand of lining cloth industry

Vice President of China industrial textiles industry association branch, lining cloth materials

Member of China industrial textiles industry association

建立完善的质量管理体系，对产品质量实施全过程控制管理。我们认为：客户1%的损失，就是我们100%的责任。在永无止境的质量完善的过程中，我们对技术苛求严谨，对品质精益求精，我们坚信：没有最好，只有更好。

企业已通过：欧盟认证、ISO14001:2004环境管理体系认证、ISO9001:2008质量管理体系认证、SGS认证，并已参与起草多个国家、行业标准。

企业至今已斩获多项行业奖项，包括：中国衬布行业十强、制衣辅料行业最佳服务之星、用户优选十大衬布知名品牌高新技术企业等。并被任命为中国产业用纺织品行业协会衬布材料分会副会长，及中国产业用纺织品行业协会理事。

## FURTHER DEVELOPMENT

### 展望未来

Gone are the glories.

We need to work for tomorrow's prosperity.

Diligent, passionate, and determined,

We will stride forward for greater success.

Our efforts and pursuit will pay off in due time

With this in our mind,

We will create more legend in the new century.

昔日的荣誉已成为过去。

明天的辉煌才是更高的追求。

我们孜孜以求，所以永不疲倦。

我们充满激情，所以勇往直前。

我们坚持信念，所以必将成功。

我们坚信：

在国家发展的篇章中，

必将记载下WEBEST人的汗水，

书写下WEBEST人的精彩！

WEBEST – 21世纪企业梦想的实践家。



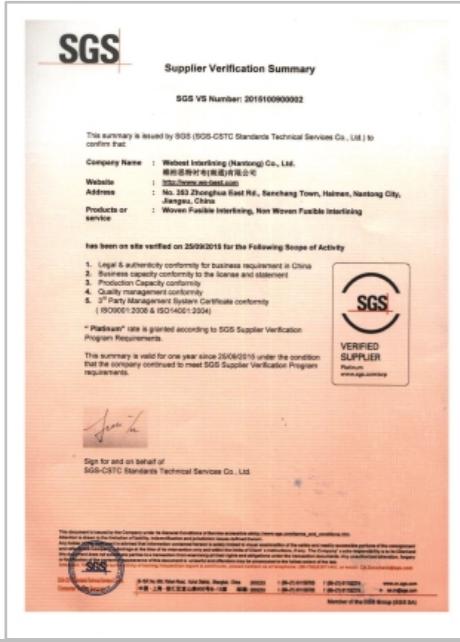
欧盟认证证书



ISO14001 : 2004 环境管理体系认证证书



ISO9001 : 2008 质量管理体系认证证书



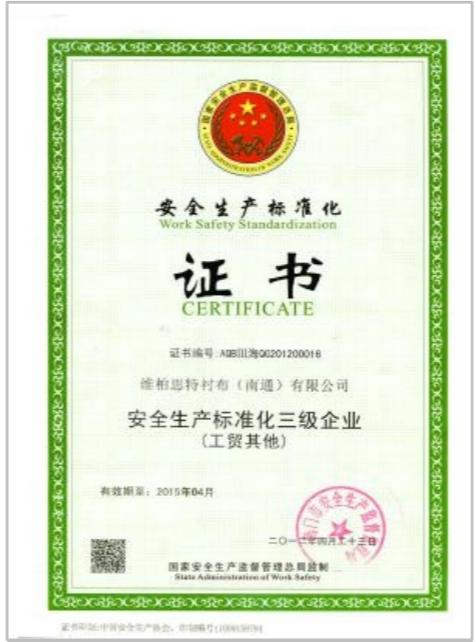
SGS 认证证书



TQP 证书



标准化良好行为 证书



安全生产标准化证书



WEBEST 商标注册证、紫琅商标注册证



TEST ID ITEM #	RESULT	CONCLUSION	REQUIREMENT		
<b>ALKYLPHENOL (AP)</b> (mg/kg)					
Test method: extracted by organic solvent (N <sub>2</sub> C <sub>2</sub> ) and analyzed by Gas Chromatograph Mass Spectrometer.					
3001	ND(=0) Sum (<25)	PASS	10 (pass)		
<b>ALKYLPHENOL(AP) &amp; POLYALKYLPHENOLETHYLENLKATES (APEO)</b> (mg/kg)					
Test method: extracted by organic solvent (N <sub>2</sub> C <sub>2</sub> ) and analyzed by Liquid Chromatograph Mass Spectrometer.					
3001	AP: ND (=0 mg/kg) CPE: ND (<1 mg/kg) NPXO: ND (<1 mg/kg) OPEO: ND (<25 mg/kg) Sum of APEO & AP(O): ND (<25 mg/kg)	PASS	100 (Sum)		
Note: ND = not detected N/A = Not Applicable < = less than mg/kg = milligrams per kilogram					
<b>List of Alkylphenols:</b>					
No.	Name of Analyte	CAS-No.	No.	Name of Analyte	CAS-No.
1	Naphthalene (NP)	79-94-0	2	Oxyphenyl (OP)	279-93-8
<b>List of Alkylphenolethylenekates:</b>					
No.	Name of Analyte	CAS-No.	No.	Name of Analyte	CAS-No.
1	Nonylphenolethylenekate (NPXO)	99-00-4	2	Oxyphenolethylenekate (OPEO)	9005-69-2

END

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# 检测报告

# 检测报告

# 检测报告

证明			
序号	标准号	标准名称	类别
1	GB/T28465-2012	服装材料耐摩擦色牢度试验方法	基础标准 第一
2	FZ/T84009-2009	针织造粒合纤	产品标准 第五
3	FZ/T01009-2009	针织整理物外观疵点程度试验方法	方法标准 第三
4	FZ/T01075-2010	服装材料外观疵点检测方法	方法标准 企业第一
5	FZ/T01076-2010	热熔合材料尺寸偏差和组合试验方法	方法标准 企业第二
6	FZ/T67997-2010	机织针织衫	产品标准 第五
7	FZ/T01110-2011	黏合衬压强度的剪切试验方法	方法标准 第一
8	FZ/T01111-2011	黏合衬耐酸耐碱耐热耐光耐尺寸变化试验方法	方法标准 第一
9	FZ/T67923-2011	合成纤维用热熔合剂	产品标准 第三
10	FZ/T00034-2012	黏合衬掉粉试验方法	方法标准 第一
11	FZ/T91024-2012	针织针织粘合剂	产品标准 第一
12	FZ/T91040-2014	人造纤维粘合剂	产品标准 第一
13	FZ/T91042-2014	针织针织造粒服装	产品标准 第一
14	FZ/T91049-2014	随机织物粘合剂	产品标准 第一
15	GB/T13600-2015	服装材料产品命名、标志和包装	基础标准 第一

特此证明!

全国纺织品标准化技术委员会  
针织制品与新材料分技术委员会秘书处



# 参与国家标准制定

# 参与国家标准制定

The image shows the front cover of a Chinese national standard document. At the top left is the code 'GB/T 31903-2015'. In the center is the 'GB' logo. At the top right is the text 'GB/T 31903—2015'. Below the logo is the title '中华人民共和国国家标准' (National Standard of the People's Republic of China). Underneath the title is the standard number 'GB/T 31903—2015'. The main title '服装衬布产品命名规则、标志和包装' is centered below the standard number. To the left of the main title is a subtitle 'Rules of product naming, marking and packing for garment interlinings'. At the bottom left is a circular emblem of the National Standardization Administration. At the bottom center is the text '中华人民共和国国家质量监督检验检疫总局' and '中国国家标准化管理委员会发布'. The bottom right corner has a small vertical mark.

# 服装衬布产品命名规则、标志和包装

GB/T 28465-2012  
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# 中华人民共和国国家标准

GB/T 28465—2012

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## 服装衬布检验规则

Inspection rules for garment interlinings

本标准依据 GB/T 1.1—2009 编制的强制性标准。

本标准由全国纺织工业标准化技术委员会(纺织机械分会)归口。

本标准起草单位:海澜集团有限公司技术委员会秘书处、上海家纺和工业技术监督所、南通海工服装服饰有限公司、浙江红三发新材料有限公司、中国产业用纺织品行业协会、上海市服装研究所。

本标准主要起草人:沈军、史宝庆、蒋平、严华荣、李桂海、赵春江、董伟、尹革。

2012-06-29 发布

2012-12-01 实施

中华人民共和国国家质量监督检验检疫总局  
中 国 国 家 标 准 化 管 理 委 员 会

# 服装衬布检验规则

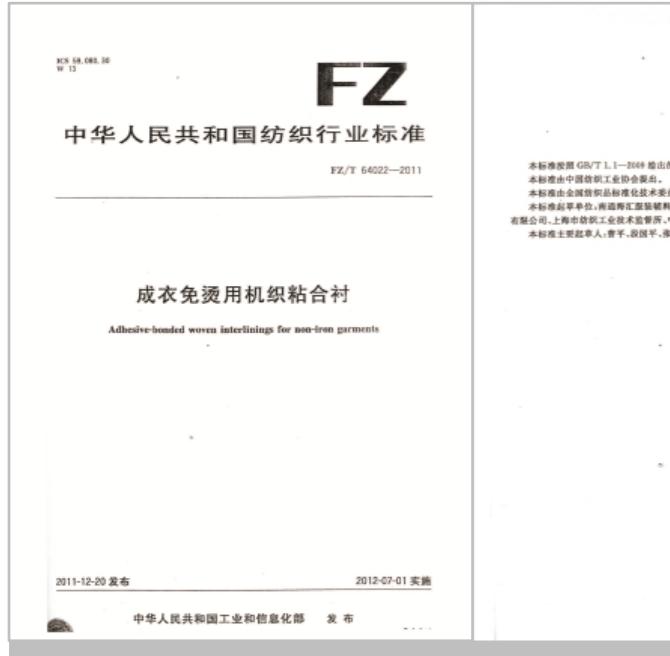
## 服装衬布检验规则

This image shows the front cover of a standard document. At the top left is the code 'FZ/T 01110-2011'. The top center features a large stylized 'FZ' logo. Below the logo is the title '中华人民共和国纺织行业标准' (People's Republic of China Textile Industry Standard). Underneath the title is the standard code 'FZ/T 01110-2011'. The main title of the standard is '粘合衬粘合压烫后的渗胶试验方法' (Testing method for adhesive penetration of interlining after pressing), followed by its English translation 'Testing method for adhesive penetration of interlining after pressing'. At the bottom left is the date '2011-12-20 发布' (Issued on December 20, 2011). At the bottom right is the date '2012-07-01 实施' (Implemented on July 1, 2012). The background of the cover is white.

## 粘合衬粘合压烫后的渗胶试验方法

The image shows the front cover of a Chinese national standard document. At the top left, it says 'GB/T 2011-2011'. In the center is a large stylized 'FZ' logo. Below the logo, the title '中华人民共和国纺织行业标准' (Chinese National Textile Industry Standard) is written in bold characters. Underneath the title is the standard number 'FZ/T 201111—2011'. The main title of the standard is '粘合衬酵素洗后的外观及尺寸变化试验方法' (Testing method for appearance and dimensional change of adhesive-bonded interlinings after enzyme washing). Below this title is the English translation: 'Testing method for appearance and dimensional change of adhesive-bonded interlinings after enzyme washing'. At the bottom left, it says '2011-12-20 发布' (Issued on December 20, 2011) and '2012-07-01 实施' (Implemented on July 1, 2012). At the bottom right, it says '中华人民共和国工业和信息化部 发布' (Issued by the Ministry of Industry and Information Technology of the People's Republic of China). The right side of the cover has a vertical column of text: '本标准按照 GB/T 1.1—2009 给出的规则起草。' (This standard is drafted according to GB/T 1.1—2009), '本标准由全国纺织工业标准化技术委员会棉纺织印染分技术委员会(SAC/TC 204/SC 2)归口。' (The standard is overseen by the Cotton Textile and Dyeing Sub-committee of the National Textile Standardization Technical Committee (SAC/TC 204/SC 2)), '本标准起草单位: 连云港恒邦纺织有限公司、上海三井热模胶有限公司、长兴三井热模胶有限公司、上海市纺织工业技术监督所、中国产业用纺织品行业协会、上海市服装研究所。' (Drafting units: Lianyungang Hengbang Textile Co., Ltd., Shanghai Sanwei Hot Melt Glue Co., Ltd., Changxing Sanwei Hot Melt Glue Co., Ltd., Shanghai Textile Industrial Technical Supervision Institute, China Association of Nonwovens, Shanghai Clothing Research Institute), and '本标准主要起草人: 朱建平、李智龙、赵峰、张宝庆、李桂梅、张雷、朱万青、张彦宁。' (Main drafters: Zhu Jianping, Li Zhilong, Zhao Feng, Zhang Baoqing, Li Guimai, Zhang Lei, Zhu Wanqing, Zhang Yanning).

## 粘合衬酵素洗后的外观及尺寸变化试验方法



## 成衣免烫用机织粘合衬



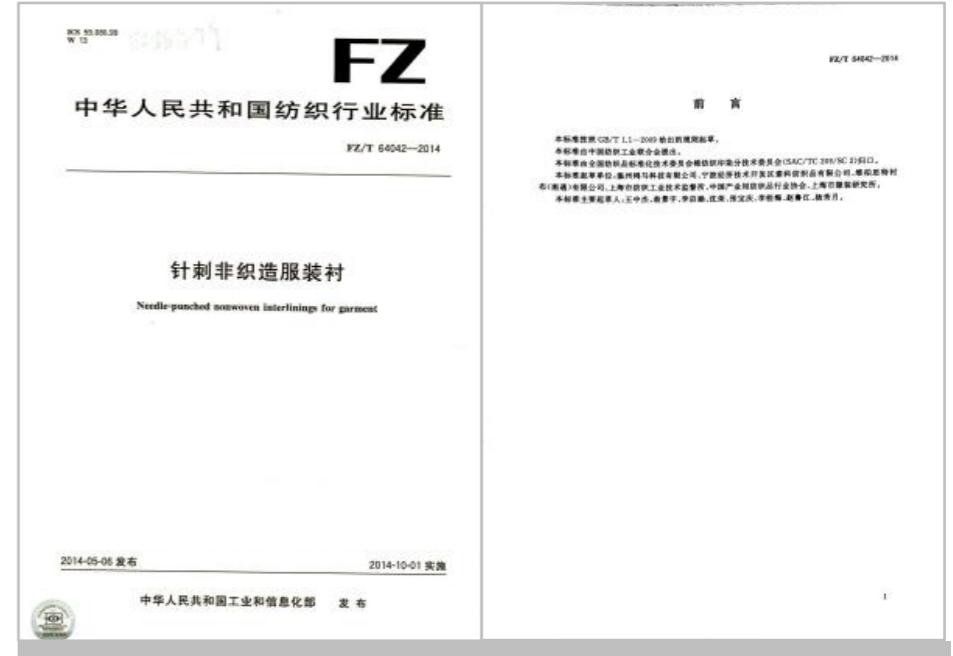
## 粘合衬掉粉试验方法



## 缝编非织造粘合衬



## 纬编针织粘合衬



## 针刺非织造服装衬



## 隐点机织粘合衬